



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3107 Production Date: Apr 11, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003292
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, AS3-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No. > API SPEC 5L NPS 24 TRUE 40 0.688 INCHWT GRB/X42 PSL1 SMLS 2017/04 NDE 2170PSI
 HEAT BSM-3107 (PIPE # LENGTH MASS) 171.5lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details										Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geliger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition					
BSM-3107	Heat	NPS 24 TRUE 40 0.688in. WT	2	DRL	171.5	<5	<10	Pass	Pass	ASTM E114	ASTM E213	ASTM E309	2170PSI/ 5 s	Plain End					

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3107	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at TRCO China)	Heat	0.17	1.13	0.012	0.002	0.31	0.05	0.01	0.01	0.01	0.056	0.002	0.001	0.0004	0.38	-	0.38
		Product	0.17	1.10	0.010	0.004	0.32	0.05	0.01	0.00	0.01	0.057	0.002	0.001	0.0004	0.38	-	0.38
			0.17	1.10	0.010	0.004	0.32	0.05	0.01	0.00	0.01	0.057	0.002	0.001	0.0003	0.38	-	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3107	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	49 000	75 500	0.65	51
				Pass					
				Pass					

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-3107	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	-	(3 Tests) AVG

- Additional Details:
- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, AS3-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 (APIQR-1584), API Q1, and PED 2014/68/EU.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam APR 19 2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager