



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3128 Product Size: NPS 18 STD Production Date: May 04, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003333

Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015

Product Markings



NPS 18 STD 0.375 INCHWT SMLS 2017/05 NDE
 HEAT BSM-3128 (PIPE # LENGTH MASS) 70.69lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest	End Condition
BSM-3128	Heat	NPS 18 STD 0.375in. WT	12	DRL	70.69	<5	<10	Pass	Pass	Pass	Pass	N12.5 Pass	-	35° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(I/W)	CE(I/W)Max	CE(CSA)	
BSM-3128	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.22	0.58	0.022	0.005	0.24	0.01	0.01	0.01	0.01	0.01	0.002	0.002	0.001	0.0005	0.32	-	0.33
		Product	0.20	0.55	0.019	0.005	0.24	0.01	0.01	0.00	0.01	0.002	0.002	0.001	0.0003	0.30	-	-	0.31

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-3128	Heat	Ferrite & Pearlite	75 HRBW	Pass	Longitudinal; 1.5 in. x WT	40 700	68 500	0.59	41

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3128	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.

✓ This pipe product meets the **SOUR SERVICE** requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam May 11/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager