



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3139 Production Date: May 15, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003341
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2009 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No. > API SPEC 5L NPS 20 TRUE 40 0.594 INCHWT GRB/X42 PSL1 SMLS 2017/05 NDE 2250PSI
 HEAT BSM-3139 (PIPE # LENGTH MASS) 123.24lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA




Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition	
BSM-3139	Heat	NPS 20 TRUE 40 0.594in. WT	12	DRL	123.24	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	Plain End	

Heat	Test Type	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
				C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
				Heat	0.15	1.26	0.012	0.006	0.33	0.03	0.02	0.01	0.01	0.01	0.040	0.003	0.004	0.0006	0.38
BSM-3139	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at TRCO China)	Product	0.15	1.26	0.011	0.007	0.35	0.03	0.03	0.01	0.01	0.041	0.004	0.001	0.0005	0.38	-	0.37	
			0.16	1.28	0.018	0.005	0.32	0.07	0.02	0.01	0.01	0.041	0.004	0.001	0.0003	0.40	-	0.39	

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %		
BSM-3139	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 1.5 in. x WT	46 300	73 000	0.63	50		

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
BSM-3139	-	-	-	-	(3 Tests) AVG	(3 Tests) AVG	-	(3 Tests) AVG

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the SOUR SERVICE requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103/ISO 17495:2015 Section 13.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager
 May 24/2017