



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3160 Production Date: Jun 07, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003374
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB PSL1 SMLS 2017/06 NDE 750PSI
 HEAT BSM-3160 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA




Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-3160	Heat	NPS 24 STD 0.375in. WT	15	DRL	94.76	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			0.20	0.92	0.010	0.006	0.22	0.20	0.12	0.02	0.05	0.002	0.001	0.001	0.0001	0.41	-	0.41
BSM-3160	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at Huajiah China)	Heat	0.21	0.93	0.010	0.005	0.23	0.21	0.12	0.06	0.05	0.003	0.001	0.001	0.0004	0.43	-	0.44
			0.21	0.94	0.011	0.005	0.23	0.17	0.10	0.05	0.05	0.003	0.001	0.001	0.0004	0.42	-	0.43

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-3160	Heat	Ferrite & Pearlite	75 HRBW	Pass	2 in. GL Longitudinal; 1.5 in. x WT	psi 43 900	psi 70 000	(Rt0.5/Rm) 0.63	% 43

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Impact Energy Results (J)		Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	-	(3 Tests) AVG	(3 Tests) AVG		
BSM-3160	-	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager