



# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-3173      Product Size: NPS 30 STD      Production Date: Jun 22, 2017  
 Production Method: Hot Expansion      Product Heat Treatment: Normalizing Forming      Certificate No.: MTR- 003388  
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015  
 MR0103/ISO 17495:2015



<API & L/C No.> API SPEC 5L NPS 30 STD 0.375 INCHWT GRB PSL1 SMLS 2017/06 NDE 600PSI  
 HEAT BSM-3173 (PIPE # LENGTH MASS) 118.82lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA


Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-3173	Heat	NPS 30 STD 0.375in. WT	6	DRL	118.82	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Heat	Steelmaking Method	Test Type	C	Mn	P	Chemical Analysis (wt%)												
						S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3173	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at Huaijinh China)	Heat	0.15	1.09	0.008	0.004	0.28	0.16	0.11	0.02	0.06	0.060	0.001	0.001	0.0001	0.39	-	0.37
			Product	0.17	1.10	0.007	0.004	0.28	0.17	0.11	0.02	0.06	0.061	0.035	0.001	0.0005	0.41	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	Y/T	Elongation (A)
BSM-3173	Heat	Ferrite & Pearlite	79 HRBW	Pass	2 in. GL Longitudinal; 1.5 in. x WT	psi 49 800	psi 70 500	(Rt0.5/Rm) 0.71	% 37

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Impact Energy Results (J)		Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG		
BSM-3173	-	-	-	-	-	-	-	-	-	-

**Additional Details:**  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.  
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:  
  
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager  
 June 28/2017