



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3175 Product Size: NPS 30 STD Production Date: Jun 26, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003390
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015
 Product Markings: MRO103/ISO 17495:2015
 <API & L/C No.> API SPEC 5L NPS 30 STD 0.375 INCHWT GRB PSL1 SM1S 2017/06 NDE 600PSI
 HEAT BSM-3175 (PIPE # LENGTH MASS) 118.82lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition	
BSM-3175	Heat	NPS 30 STD 0.375in. WT	6	DRL	118.82	<5	<10	Pass	Pass	ASTM E114	ASTM E213	ASTM E309	600PSI/ 5s	Pass	35° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)/Max	CE(CSA)
			0.15	1.09	0.008	0.004	0.28	0.16	0.11	0.02	0.06	0.060	0.001	0.001	0.0001	0.39	-	0.37
BSM-3175	Blast Furnace: EAF; Ladle Refining: Vacuum Degass: Fully Killed (at Huailan China)	Heat	0.17	1.11	0.008	0.005	0.26	0.17	0.10	0.01	0.05	0.064	0.035	0.001	0.0005	0.41	-	0.41
		Product	0.16	1.09	0.007	0.005	0.27	0.17	0.11	0.02	0.06	0.061	0.033	0.001	0.0005	0.40	-	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3175	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	48 700	70 500	0.69	37

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3175	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager


✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.