



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3177 Product Size: NPS 30 STD Production Date: Jun 27, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003393

Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015

Product Markings: <API & L/C No.> API SPEC 5L NPS 30 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2017/06 NDE 950PSI
 HEAT BSM-3177 (PIPE # LENGTH MASS) 118.82lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



| Product: Details | | Non-Destructive Testing | | | | | | | | | | | | |
|------------------|-----------|-------------------------|--------|--------|------------|--------------|-----------------|--------------|------|-------------------|--------------|--------------|-----------------------|---------------|
| Heat | Test Type | Product Size | Pieces | Length | Mass lb/ft | Geiger µR/hr | Res. Mag. Gauss | Visual Insp. | OD | UT (WT) ASTM E114 | UT ASTM E213 | ET ASTM E309 | HydroTest 950PSI/ 5 s | End Condition |
| BSM-3177 | Heat | NPS 30 STD 0.375in. WT | 3 | DRL | 118.82 | <5 | <10 | Pass | Pass | N12.5 Pass | - | - | Pass | 35° Bevel |

| Chemical Analysis (wt%) | | | | | | | | | | | | | | | | | | |
|-------------------------|--|-----------|------|------|-------|-------|------|------|------|------|------|-------|-------|-------|--------|----------|-------------|----------|
| Heat | Steelmaking Method | Test Type | C | Mn | P | S | Si | Cr | Cu | Mo | Ni | V | Ti | Nb | B | CE (IIW) | CE (IIW)Max | CE (CSA) |
| BSM-3177 | Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at HuaiAn China) | Heat | 0.15 | 1.09 | 0.008 | 0.004 | 0.28 | 0.16 | 0.11 | 0.02 | 0.06 | 0.060 | 0.001 | 0.001 | 0.0001 | 0.39 | - | 0.37 |
| | | Product | 0.17 | 1.08 | 0.007 | 0.004 | 0.28 | 0.17 | 0.11 | 0.02 | 0.06 | 0.061 | 0.034 | 0.001 | 0.0005 | 0.41 | - | 0.41 |
| | | | 0.17 | 1.11 | 0.008 | 0.005 | 0.26 | 0.17 | 0.10 | 0.01 | 0.05 | 0.064 | 0.036 | 0.001 | 0.0004 | 0.41 | - | 0.41 |

| Mechanical Properties | | | | | | | | | |
|-----------------------|-----------|--------------------|----------|-----------------|----------------------------|-------------------|------------------|----------------|------------------|
| Heat | Test Type | Microstructure | Hardness | Flattening Test | Tension Test 2 in. GL | Yield (Rt0.5) psi | Tensile (Rm) psi | Y/T (Rt0.5/Rm) | Elongation (A) % |
| BSM-3177 | Heat | Ferrite & Pearlite | 79 HRBW | Pass | Longitudinal; 1.5 in. x WT | 49 100 | 69 500 | 0.71 | 38 |

| Heat | Test Standard | Test Result | Impact Test Sample Details | Temp °C | Impact Energy Min. (J) (3 Tests) AVG | Impact Energy Results (J) (3 Tests) AVG | Shear (%) (3 Tests) AVG | Lateral Expansion (mm) (3 Tests) AVG |
|----------|---------------|-------------|----------------------------|---------|--------------------------------------|---|-------------------------|--------------------------------------|
| BSM-3177 | - | - | - | - | - | - | - | - |

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam June / 29 / 2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager