



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3192 Production Date: Jul 12, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003408
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade BN/X42N PSL2, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No > API SPEC 5L NPS 36 STD 0.375 INCHWT GR BN/X42N PSL2 SMLS 2017/07 NDE 790PSI
 HEAT BSM-3192 (PIPE # LENGTH MASS) 142.89lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-3192	Heat	NPS 36 STD 0.375in. WT	10	DRL	142.89	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	Plain End

Heat	BSM-3192	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at Huanan China)	Chemical Analysis (wt%)																
			Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			Heat	0.16	1.10	0.007	0.004	0.26	0.15	0.14	0.01	0.05	0.060	0.001	0.001	0.0001	0.40	-	0.39
Product	0.16	1.09	0.006	0.004	0.27	0.16	0.15	0.01	0.05	0.063	0.028	0.001	0.0003	0.40	0.43	0.39	0.40		
		0.16	1.10	0.006	0.003	0.28	0.16	0.15	0.01	0.05	0.063	0.034	0.002	0.0004	0.40	0.43	0.40		

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	V/T	Elongation (A)
BSM-3192	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	48 700 psi	70 000 psi	0.70	37

Heat	BSM-3192	Test Standard	API 5L PSL2	Result	Pass	CVN Trans 8STR 10X7.5mm	Temp °C	0	Impact Test		Shear (%)	Lateral Expansion (mm)
									Impact Energy Min. (J)	Impact Energy Results (J)		
									(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG
									(23/23/23) 30	(184/210/218) 204	(100/100/100) 100	(2.24/UNB/UNB) 2.24

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., N ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager

ILam *Sally 18/2017*