



# Mill Test Certificate

Bri-Steel Manufacturing  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-3195      Production Date: Jul 18, 2017  
 Production Method: Hot Expansion      Product Heat Treatment: Normalizing Forming      Certificate No.: MTR- 003411  
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015  
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2017/07 NDE 1180PSI  
 HEAT BSM-3195 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Gelger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition
BSM-3195	Heat	NPS 24 STD 0.375in. WT	6	DRL	94.76	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)															
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			0.15	1.09	0.013	0.005	0.25	0.19	0.10	0.02	0.05	0.060	0.001	0.001	0.0001	0.40	-	0.38
BSM-3195	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at HuaiAn China)	Heat	0.17	1.08	0.008	0.004	0.25	0.17	0.12	0.02	0.05	0.061	0.034	0.001	0.0004	0.41	-	0.41
		Product	0.16	1.07	0.008	0.003	0.25	0.18	0.12	0.02	0.05	0.062	0.033	0.001	0.0004	0.40	-	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3195	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT 2 in. GL	48 600	71 000	0.68	37

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Impact Energy Results (J)		Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG		
BSM-3195	-	-	-	-	-	-	-	-	-	-

**Additional Details:**  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.  
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1.  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:  
  
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager  
 July 20/2017