



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3196 Product Size: NPS 24 STD Production Date: Jul 18, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003412
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2017/07 NDE 1180PSI
 HEAT BSM-3196 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1180PSI/ 5s	End Condition
BSM-3196	Heat	NPS 24 STD 0.375in. WT	5	DRL	94.76	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Heat	BSM-3196	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed (at Huanan China)	Chemical Analysis (wt%)																
			Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)
			Heat	0.15	1.08	0.013	0.005	0.24	0.15	0.10	0.02	0.05	0.060	0.001	0.001	0.0001	0.39	-	0.37
Product	0.16	1.07	0.007	0.004	0.25	0.16	0.11	0.02	0.05	0.060	0.001	0.0004	0.40	-	0.39	-	0.39		
			0.16	1.07	0.007	0.004	0.25	0.16	0.11	0.02	0.05	0.059	0.035	0.001	0.0004	0.40	-	0.39	

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3196	Heat	Ferrite & Pearlite	80 HRBW	Pass	Longitudinal; 1.5 in. x WT	48 400	71 000	0.68	37

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J) (3 Tests) AVG	Impact Energy Results (J) (3 Tests) AVG	Shear (%) (3 Tests) AVG	Lateral Expansion (mm) (3 Tests) AVG
BSM-3196	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANS/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANS/NACE MR0103/ISO 17495:2015 Section 13.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by: Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager

July 24/2017