



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3206 Production Date: Jul 25, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003423
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015
 Product Markings: <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2017/07 NDE 1180PSI
 HEAT BSM-3206 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger	Res. Mag. Gauss	Visual Insp.	OD	UT (WT)	UT	ET	HydroTest	End Condition	
BSM-3206	Heat	NPS 24 STD 0.375in. WT	5	DRL	94.76	<5	<10	Pass	Pass	ASTM E114	ASTM E213	ASTM E309	1180PSI/ 5s	35° Bevel	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(IIW)Max	CE(CSA)	
			0.15	1.08	0.013	0.005	0.24	0.15	0.10	0.02	0.05	0.060	0.001	0.001	0.0001	0.39	-	-	0.37
BSM-3206	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at Hualan China)	Heat	Product	0.18	1.10	0.013	0.002	0.25	0.13	0.10	0.01	0.05	0.064	0.035	0.001	0.0005	0.41	-	0.42
				0.17	1.08	0.013	0.004	0.25	0.16	0.10	0.02	0.05	0.061	0.032	0.001	0.0005	0.41	-	0.40

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-3206	Heat	Ferrite & Pearlite	79 HRBW	Pass	Longitudinal; 1.5 in. x WT	45 600	70 000	0.65	39

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)		Impact Energy Results (J)		Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	-	(3 Tests) AVG	(3 Tests) AVG		
BSM-3206	-	-	-	-	-	-	-	-	-	-

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
 ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1.
 ✓ No weld repairs have been performed on this product.
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager
 July 27 2017