




Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3225 Product Size: NPS 18 TRUE 80 Production Date: Aug 21, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003484
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B/C NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015

Product Markings  <API & L/C No.> API SPEC 5L NPS 18 TRUE 80 0.938 INCHWT GRB/X42 PSL1 SMLS 2017/08 NDE 2970PSI
 HEAT BSM-3225 (PIPE # LENGTH MASS) 171.08lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 2970psi/ 5s	End Condition
BSM-3225	Heat	NPS 18 TRUE 80 0.938in. WT	6	DRL	171.08	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	Plain End

Chemical Analysis (wt%)

Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	Mn/C	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3225	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at TPCO China)	Heat	0.18	1.17	0.020	0.004	0.27	0.02	0.04	0.01	0.01	0.049	0.002	0.002	0.0005	6.50	0.39	-	0.40
		Product	0.15	1.14	0.014	0.006	0.25	0.02	0.04	0.00	0.01	0.051	0.019	0.001	0.0005	7.60	0.36	-	0.35
			0.16	1.12	0.014	0.004	0.26	0.04	0.04	0.01	0.01	0.055	0.016	0.001	0.0004	7.00	0.37	-	0.36

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3225	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 0.5 in. Round Bar	47 800	71 500	0.67	34
				Pass	Longitudinal; 0.5 in. Round Bar	46 800	72 000	0.65	36

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG
BSM-3225	ASTM A333	Pass	CVN Long 8STR 10x10mm	-45	(14/14/14) 18	(54/56/90) 67	(15/15/25) 18	(0.83/0.88/1.42) 1.04

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.

✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service)

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Aug 24/2017

Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager