



Mill Test Certificate

Bri-Steel Manufacturing
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-3250 Product Size: NPS 18 TRUE 40 Production Date: Sep 13, 2017
 Production Method: Hot Expansion Product Heat Treatment: Normalizing Forming Certificate No.: MTR- 003511
 Product Standards: ASME B36.10M-2015, ASTM/ASME A333-2016/SA333-2015 Grade 6 LT(M45C) A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015

Product Markings NPS 18 TRUE 40 0.562 INCHWT SMLS 2017/09 NDE 1310PSI
 HEAT BSM-3250 (PIPE # LENGTH MASS) 104.73lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1310PSI/ 5s	End Condition
BSM-3250	Heat	NPS 18 TRUE 40 0.562in. WT	5	DRL	104.73	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	Plain End

Chemical Analysis (wt%)																			
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	Mn/C	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3250	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.15	1.26	0.009	0.002	0.30	0.07	0.04	0.01	0.02	0.046	0.001	0.001	0.0001	8.40	0.39	-	0.37
		Product	0.17	1.28	0.008	0.004	0.33	0.03	0.03	0.00	0.01	0.039	0.002	0.001	0.0004	7.53	0.40	-	0.40
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3250	Heat	Ferrite & Pearlite	83 HRBW	Pass	Longitudinal; 1.5 in. x WT	54 000	78 000	0.69	46
				Pass	Longitudinal; 1.5 in. x WT	48 900	75 500	0.65	47

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG
BSM-3250	ASTM A333	Pass	CVN Long 8STR 10x10mm	-45	(14/14/14) 18	(77/108/80) 88	(15/20/15) 17	(1.22/1.84/1.35) 1.47

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A333-2016/SA333-2015, A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam Sept/20/2017
 Tonya Lam, P. Tech (Eng.)
 Assistant QA Manager