




# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-3261    Product Size: NPS 20 XS    Production Date: Sep 25, 2017  
 Production Method: Hot Expansion    Product Heat Treatment: Normalizing Forming    Certificate No.: MTR- 003524  
 Product Standards: ASME B36.10M-2015, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015

Product Markings  NPS 20 XS 0.500 INCHWT SMLS 2017/09 NDE 1100PSI  
 HEAT BSM-3261 (PIPE # LENGTH MASS) 104.23lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1100PSI/ 5s	End Condition
BSM-3261	Heat	NPS 20 XS 0.500in. WT	17	DRL	104.23	<5	<10	Pass	Pass	Pass	N12.5 Pass	-	Pass	35° Bevel

Chemical Analysis (wt%)																			
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	Mn/C	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3261	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	Heat	0.20	0.92	0.010	0.003	0.23	0.04	0.03	0.01	0.01	0.003	0.001	0.001	0.0001	4.60	0.37	-	0.37
		Product	0.21	0.91	0.012	0.005	0.26	0.05	0.02	0.01	0.01	0.003	0.001	0.001	0.0002	4.33	0.38	-	0.38
		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3261	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 1.5 in. x WT	42 500	72 000	0.59	43

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG
BSM-3261	-	-	-	-	-	-	-	-


**Additional Details:**

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with ASTM/ASME A106-2014/SA106-2015, A53-2012/SA53-2015, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.

✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
 Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager