


# Mill Test Certificate

Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-3286    Product Size: NPS 24 STD    Production Date: Oct 17, 2017  
 Production Method: Hot Expansion    Product Heat Treatment: Normalizing Forming    Certificate No.: MTR- 003555  
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. GradeB/X42 PSL1, ASTM/ASME A106-2014/SA106-2015 Grade B NDE, A53-2012/SA53-2015 Grade B Type S, NACE MR0175/ISO 15156-2:2015 MR0103/ISO 17495:2015  
 Product Markings  <API & L/C No.> API SPEC 5L NPS 24 STD 0.375 INCHWT GRB/X42 PSL1 SMLS 2017/10 NDE 1180PSI  
 HEAT BSM-3286 (PIPE # LENGTH MASS) 94.76lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT (WT) ASTM E114	UT ASTM E213	ET ASTM E309	HydroTest 1180PSI/ 5s	End Condition
BSM-3286	Heat	NPS 24 STD 0.375in. WT	20	DRL	94.76	<5	<10	Pass	Pass	-	N12.5 Pass	-	Pass	35° Bevel

Chemical Analysis (wt%)																			
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	Mn/C	CE(IIW)	CE(IIW)Max	CE(CSA)
BSM-3286	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed (at HuaiAn China)	Heat	0.15	1.09	0.010	0.004	0.25	0.17	0.10	0.01	0.05	0.060	0.030	0.001	0.0001	7.27	0.39	-	0.37
		Product	0.16	1.12	0.008	0.004	0.26	0.17	0.10	0.01	0.05	0.063	0.037	0.002	0.0005	7.00	0.41	0.43	0.40
			0.15	1.08	0.006	0.004	0.27	0.15	0.15	0.01	0.05	0.062	0.029	0.001	0.0004	7.20	0.39	0.43	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-3286	Heat	Ferrite & Pearlite	72 HRBW	Pass	Longitudinal; 1.5 in. x WT	42 800	65 000	0.66	42

Heat	Test Standard	Result	Impact Test Sample Details	Temp °C	Impact Energy Min. (J)	Impact Energy Results (J)	Shear (%)	Lateral Expansion (mm)
					(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG	(3 Tests) AVG
BSM-3286	-	-	-	-	-	-	-	-

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with GRX42 ASTM/ASME A106-2014/SA106-2015, A/SA53 GR B and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2015 (APIQR-1584), API Q1, and PED 2014/68/EU.
- ✓ This pipe product meets the **SOUR SERVICE** requirements of ANSI/NACE MR0175/ISO 15156-2A:2015 (Annex A2 for Region 3 Sour Service), and ANSI/NACE MR0103/ISO 17495:2015 Section 13.1

Mill Test Certificate approved by:

*T. Lam* Oct/19/2017

Tonya Lam, P. Tech (Eng.)  
 Assistant QA Manager

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.